

Concept<sup>®</sup> 230 is a Premium 2.4-mil Calendared gloss white vinyl digital media with a grey permanent acrylic adhesive on an air-egress liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems. The grey permanent adhesive offers excellent opacity and exceptional repositionable qualities. The General Formulations AutoMARK<sup>™</sup> Concept 230 Premium 2.4-mil Calendared gloss white vinyl digital media is specifically engineered for use in most vehicle wrap and decal applications. The 90# air-egress liner allows for good lay-flat and air-free application.

Applications	Concept <sup>®</sup> 230 Premium 2.4-mil Calendared gloss white vinyl digital media is designed to be applied to corrugations, riveted surfaces, flat and slight to moderate curves. The construction can be used on vans, trucks, sedans of all sizes, fleet and recreational vehicles. Application surface should always be cleaned, tested and checked for defects before applying AutoMARK <sup>™</sup> Concept 230 digital vehicle wrap media. Recommend overlaminates Concept <sup>®</sup> 231 UV Gloss and Concept <sup>®</sup> 240 UV Matte finishes.		
Thickness	Film Adhesive Liner (Thickness variance +/- 10	%)	2.4 mils. 1.0 to 1.3 mils. 7.0 mils.
Dimensional Stability	Good.		
Temperature Ranges	Minimum application tempe Service temperature range		+40° F -40°F to +200°F.
Adhesion	To stainless steel 40 oz/in. When tested according to PSTC-101 Method A with 24 hr. dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.		
Water Resistance Humidity Resistance Solvent Resistance	Excellent. Test if immersed. Excellent. Excellent		
Expected Exterior Exposure	Up to 7 years. Performance can vary depending on UV exposure		
Storage Stability	1-year shelf life when stored at $70^{\circ}$ F and $50\%$ relative humidity.		
Product Series	230-5454" x 150'230-6060" x 150'		
	,	Mar	nufacturer of Pressure Sensitive Films,



Manufacturer of Pressure Sensitive Films, Traffic Graffic Floor Advertising Films, Custom Coatings and Printing Inks.

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